

Work Order ID 129613

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129613

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Item ID: D4379-5

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Wearplate Cup

Start Date: 2/19/15 Start Qty: 60.00

60

Cust Item ID:

Required Date: 2/20/15 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4379

C

100

0.00

100

Doosan

Memo

0.00

Doosan Lathe

turn as per Dwg and folio FB300

Dwg Rev: N/A

FOLIO REV: C

Deburr

60

φ

DAS

37

9.89 15.02.21

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

60

φ

DAS

37

9.89 15.02.21

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Item ID: D4379-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wearplate Cup
 Start Date: 2/19/15 Start Qty: 60.00 *60* Cust Item ID:
 Required Date: 2/20/15 Req'd Qty: 60.00 *60* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120						60			DAS 40 9-89
QC	Memo	0.00							15/02/23
Quality Control									
130	Identify as per dwg & Stock Location: <u>W/A 021</u>	0.00							
130						60		12/5-2-23	
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140								15/2/23	
QC	Memo	0.00							
Quality Control									

15-2-23

Picklist Print

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Work Order ID: 129613

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Parent Item: D4379-5

D4379-5

Parent Item Name: Wearplate Cup

Start Date: 2/19/15

Required Date: 2/20/15

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIEWD BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000		Purchased	No				f	24.5000		3		DAS	
M304R1 000									**			37	
304 round bar 1.00												9.99	15.02.21

Location

Loc Qty

Loc Code

MAT029

24.5

m128005

24.5

852.

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	14.05.06	New Issue	KJ	MA

$\phi 0.875^{+0.000}_{-0.005}$

$\phi 0.266$

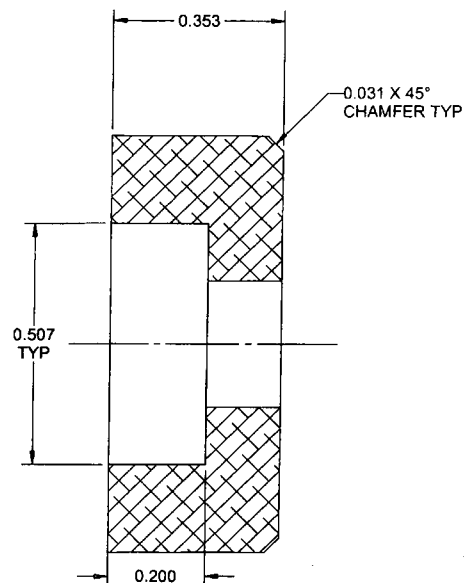
R0.100
TYP

0.233
REF

C

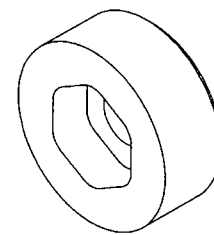
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D4379-5 WEARPLATE CUP



SECTION C-C

W/O 12963



RELEASED

2014 MAR 29 *q*

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

APPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	D4379	SHEET 3 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
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